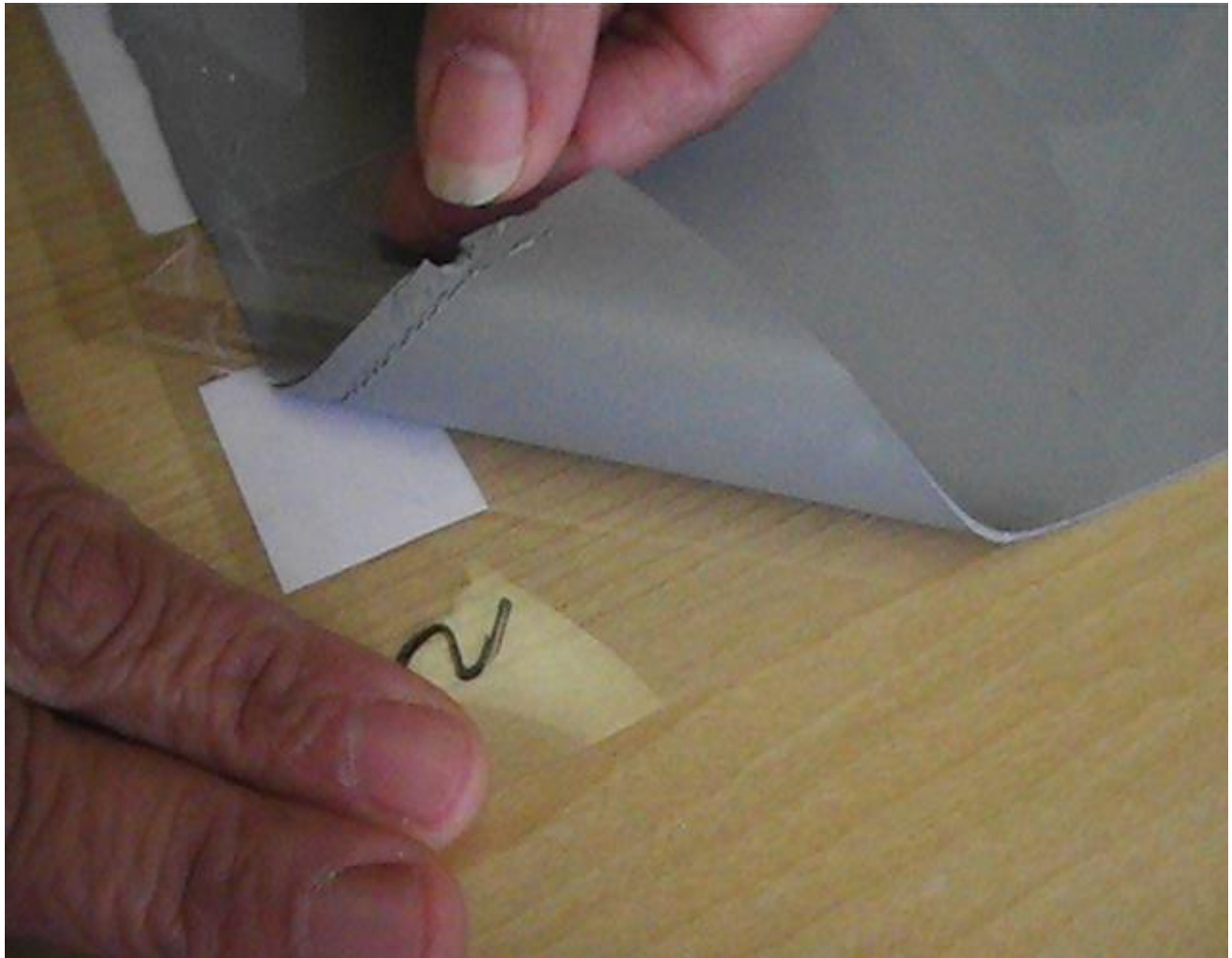


T-flex HR600 Sheet Peeling Instructions

Purpose: T-flex HR 600 is a very soft, fragile material. When removing the mylar, the peeling technique used is very important. This document outlines a peeling technique found to be effective in minimizing material pullout on the liner and reducing stress and pull on the fiberglass carrier on the material surface.

Recommended Sheet Peeling Method

- 1) Place full sheet – label sided down, this is 2 or 3 mil depending on sheet thickness. Place liner side against the table, Hold the 2 or 3 mil liner down on the table, with your finger start peeling the HR600 material by pulling on the corner or edge of the thicker liner and material. T-flex– HR600 material and liner are to be peeled together at the same time. This is LT Cleveland’s recommended peeling method.



T-flex HR600 Sheet Peeling Instructions

- 2) Continue to slowly peel the entire sheet pulling the 3 or 5 mil liner depending on material thickness (always liner without label) and HR600 material away from the 2 mil liner.



T-flex HR600 Sheet Peeling Instructions

Results from Incorrect Peeling Method

- 1) This sheet was placed on the table with the 2 mil liner (sheet label side) facing up. The 2 mil liner was peeled away from the material. Material stretching and thickness issues will occur. LT Cleveland does not recommend peeling T-flex HR600 with this technique.



T-flex HR600 Sheet Peeling Instructions

- 2) Continuation of peeling using incorrect method of peeling the 2 mil liner away from the material. Material pull out on liner is visible.

