

TECHNICAL DATA SHEET

Performance Characteristics

Property	Typical Value	Test Method*
Particles and Fibers LPC: ≥0.5 µm Fibers: >100 µm	37 x 10 ⁶ particles/m ² 40,000 fibers/m ²	1, TM22 2, TM22
Nonvolatile Residue IPA extractant DIW extractant	0.02 g/m ² 0.02 g/m ²	1, TM1 1, TM1
Ions Sodium Potassium Chloride	40 ppm 5 ppm 24 ppm	1, TM18 1, TM18 1, TM18

Physical Characteristics

Property	Typical Value	Test Method*
Absorbency Sorptive capacity Sorptive rate	260 mL/m ² 1.2 seconds	1, TM20 1, TM20
Basis Weight	67 g/m ²	1, TM20

***Test Methods**

- 1 – “Evaluating Wiping Materials Used in Cleanroom and Other Controlled Environments,” IEST-RP-CC004.3, Institute for Environmental Sciences and Technology, Rolling Meadows, IL, 2004; www.iest.org.
- 2 – E2090-12, “Standard Test Method for Size-Differentiated Counting of Particles and Fibers Released from Cleanroom Wipers Using Optical and Scanning Electron Microscopy,” ASTM International, West Conshohocken, PA, 2012; www.astm.org.
- TM – Refers to Texwipe Test Method – available upon request. Contact Texwipe Customer Service at www.texwipe.com or info@texwipe.com for a copy.

Note: The data in this table represent typical analyses.

Texwipe holds ISO 9001 and ISO 14001 registrations.

All Texwipe products conform to GHS classification for labeling (where applicable).

Shipping classification based on weight of inner package.

TechniCloth® II

Dry Wipers

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Products

Number	Description	Sterile	Packaging	Case
<i>Dry Wipers – TechniCloth® II</i>				
TX1109	9" x 9" (23 cm x 23 cm) dry		300 wipers/bag	10 bags
TX1112	12" x 12" (31 cm x 31 cm) dry		150 wipers/bag	10 bags
TX1118	18" x 18" (45 cm x 45 cm) dry		75 wipers/bag	10 bags

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Description

TechniCloth® II is made from proprietary coated 45% polyester / 55% cellulose nonwoven material with a cut edge, cleanroom manufactured.

Available dry (TechniCloth® II).

Applications

- Wiping and cleaning surfaces, equipment and parts.
- Spill control.
- Applying and removing lubricants, adhesives, residues and other solutions including disinfectants.
- Cleaning with solvents such as isopropyl alcohol (IPA), ethanol, acetone, and degreasers.
- Cleaning gloves, notebooks, phones or any other item entering the cleanroom.
- Lining trays for holding, protecting, drying and storing of parts, equipment and devices.

Features & Benefits

- Constructed from 45% polyester / 55% cellulose nonwoven creating a durable wiper ideal for spill control, cleaning, and solution application.
- Manufacturing process incorporates a proprietary coating that provides low levels of particles and extractables creating a wiper suitable for general cleaning and wiping.
- Good chemical resistance for compatibility with a variety of solutions.
- Meets USP <797> and USP <800> wiper requirements.
- Individually lot coded for ease of traceability and quality control.

Cleanroom Environment

- ISO Class 5 – 8
- Class 100 – 100,000
- EU Grade B – D

Shelf Life

- Non-Sterile (Dry) – 5 years from date of manufacture

Industries

Aerospace	Animal Laboratory	Biologics
Cleanroom Design/Build	Compounding Pharmacies	Data Storage
Facilities Maintenance	Industrial	Laboratory
Medical Device	Microelectronics	Pharmaceutical
Printing/Graphics	Semiconductor	USP <797> / USP <800>

Custom products available upon request.