

Tech-Cloth PRO Heavy-Duty

Specification Sheet

Hydroentangled Polycellulose Cleanroom Wipe

The Tech-Cloth Pro Heavy Duty is a heavy-weight polycellulose wipe for spill and liquid control. Its soft texture and low particle counts aid many heavy-duty cleaning applications. Tech-Cloth's substrate technology and EDI processing extends absorbency while maintaining lower particle & fiber counts than other comparable products.

Hydroentangled cleanroom wipes of 45% polyester / 55% cellulose are both economical and clean-forward. The benefit is a strong, highly absorbent fabric for liquid removal or low lint wipedown in controlled areas. It is autoclavable for lab and bio-science use and solvent compatible for spill cleanup or disinfection within cleanroom buffer or ante areas.



- 45% polyester / 55% Cellulose.
- Nonwoven Hydroentangled Polycellulose Cleanroom Wipe.
- 68 Gram Heavy Duty Spill, Solvent, and Liquid Control Wipe.
- Strong, Clean, and Absorbent (Autoclavable).
- Substrate Processed for Liquid Removal.
- Exhibits Lower Particle & Fiber Release than Cotton or Standard Fibers.
- Cleanroom Laundered Bagged and Packaged.

Applications

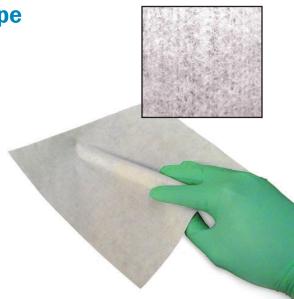
- Spill cleanup.
- · Custodial Cleaning.
- Wiping and cleaning surfaces, equipment and parts.
- Removing lubricants, adhesives, residues and other solutions including disinfectants.
- Cleaning with solvents such as isopropyl alcohol (IPA), ethanol, acetone, and degreasers.
- General Cleanroom Wipedown, ISO Class 5+ (100 100,000 Cleanroom equipment).

Environments

- Pharmacy
- Airline & Aerospace
- Device Packaging
- Surgical Tooling Manufacturing
- Laboratories And Workstations
- Electrical Mechanical Manufacturing
- General Wiping In ISO Class 5+ Cleanroom (Fed. Class 100).
- Component Manufacturing Wiping and cleaning surfaces, equipment and parts.

Stringent CleanPro® Quality Testing

• EDI water systems ensure the highest cleanliness during CleanPro® wipe laundering. The latest in water processing technology offers semiconductor grade water with 18 mΩ of resistance.





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Stringent CleanPro® Quality Testing Continued

- Oil-free air laundering with deionized water filtered to 0.1 micron yields minimal residues and ions. Manufactured with real-time monitoring alarm systems that measure and monitor water purity.
- Every batch is stringently quality control tested for NVR, ion contamination, absorbency, particle count and extractables. Testing methods include FTIR, IC and LPC.

Cleanliness			
Packaging Environment	ISO Class 5 Packaged (Fed. Class 100)		
Recommended Classification	ISO Class 5+ (Fed. Class 100)		
Certificates	IS014001:2004 : IS09001:2008		

Physical Characteristics

Material & Fabric		
Material	Polycellulose	
Fiber Blend	55% Cellulose & 45% Polyester	
Knit Type	Hydroentangled Nonwoven	

Contamination Characteristics

Performance Testing Characteristics	Description	Typical Values		
Basis Weight	68 g/m ²	66 g/m ²		
Absorbency				
Sorptive Rate	360 ml/m ²	320 ml/m ²		
Extrinsic Capacity	420 ml/m ²	380 ml/m ²		
Intrinsic Capacity	1.0 ml/second	1.0 ml/second		
Contamination Thresholds				
Particles (APC: ≥0.5 μm)	< 1200 counts/ft ³	< 1200 counts/ft ³		
Nonvolatile Residue (NVR)				
DI Water Extractant	≤ 0.027 g/m ²	≤ 0.027 g/m ²		
IPA Extractant	≤ 0.129 g/m ²	≤ 0.129 g/m ²		
Ion Content				
Chloride	≤ 70.0 ppb			
Sulphate	≤ 70.0 ppb			
Ammonium	≤ 70.0 ppb			
Total anions	≤ 130.0 ppb			

Sizes & Part Numbers

Part #	Size	Wiper / Bag	Bags / Case
CPNW-H-44	4" x 4" (10.2 cm x 10.2 cm)	4 Packs of 300 Wipes	10 Bags
CPNW-H-99	9" x 9" (22.8 cm x 22.8 cm)	300 Wipes	10 Bags